



Product codes 2020

Version 4.0

International Edition
Effective from May 15th 2020



Pro.Lean module – OEE, KPI, Downtime

Description	Code	Cat.
Pro.Lean, 1 OEE	PLX4-1	C
Pro.Lean, 2 OEE	PLX4-2	C
Pro.Lean, 3 OEE	PLX4-3	C
Pro.Lean, 4 OEE	PLX4-4	C
Pro.Lean, 5 OEE	PLX4-5	C
Pro.Lean, 10 OEE	PLX4-10	C
Pro.Lean, 15 OEE	PLX4-15	C
Pro.Lean, 20 OEE	PLX4-20	C
Pro.Lean, 30 OEE	PLX4-30	C
Pro.Lean, 50 OEE	PLX4-50	C
Pro.Lean, 100 OEE	PLX4-100	C



Important notes:

- The Pro.Lean module **requires a SCADA PRO Movicon.NExT runtime license** with the correct size for the required number of OEE. The data to be managed and connected to the field device (i.e. PLC) are:
 - Total good pieces
 - Total rejected pieces
 - Production Available (status)
 - In production (status)
 - Batch Code
 - Product Code
 - Target Production
 - Causes of Downtime: Max 32 (number can be optionally increased)
- Each OEE provides management of the related KPI data (availability, performance, quality) with batch production data and shifts.
- The number of Alarms and Downtime Causes, managed in the analysis module, is fixed at max. 32 for each OEE, but it can be optionally expanded.
- The module includes an automatic configuration Wizard, the database with calculation stored procedures and standard reports for viewing performance data.
- The reports can also be accessed via web, as long as the Web Client HTML5 Movicon.NExT's feature is enabled (Reports are not available on APPs).
- Microsoft SQL Server licenses are not included (free of charge SQL Express licenses can be used).
- Any custom configurations to screens, alarms, notifications, logics, downtime cause input and other, are available to the user through the Movicon.NExT supervisor (development editor) as desired.



The Pro.Lean module requires a Movicon.NexT runtime license: generally, about 50 Tags for each OEE are needed on the runtime license.

Notes:

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